# PRODUCT DESCRIPTION <br> TIMING BELTS IN optibelt OMEGA PROFILE STANDARD PROPERTIES 

All optibelt OMEGA timing belts have inherent resistance to oil, heat, cold, ozone and tropical conditions. Special labelling is not required.

## Oil resistance

The limited oil resistance prevents the damaging effects of mineral oils and greases, as long as these substances are not in permanent contact with the timing belt and/or are not present in large quantities. With increased demands for resistance, e.g. to mineral oils, the performance of the optibelt OMEGA timing belts can be improved by using special belt constructions. Please contact the optibelt Application Engineering Department.

## Temperature resistance

The timing belt can withstand ambient temperatures from $\approx-30^{\circ} \mathrm{C}$ to $+100^{\circ} \mathrm{C}$. Temperatures outside this range lead to premature ageing and embrittlement of the timing belts and thus to their premature failure. The temperature resistance of optibelt OMEGA timing belts can be extended using special belt constructions, e.g. up to $+140^{\circ} \mathrm{C}$. Please contact the OPTIBELT Application Engineering Department.

## Antistatic properties

Antistatic properties enable the safe discharge of electrostatic charges. This charging can have such a strong impact on timing belts with insufficient electrical conductivity that there is the danger of ignition due to sparks. The use of antistatic timing belts requires that the properties be checked in accordance with ISO 9563, and is confirmed by the issue of an inspection certificate. OMEGA HP and OMEGA HL timing belts in profiles 8 M and 14 M as well as OMEGA FAN POWER are antistatic according to ISO 9563 by standard and are thus labelled accordingly.

## Noise emission

The optimized tooth shape and the indent in the tooth tip of the optibelt OMEGA promote a significantly lower noise level. In combination with the newly developed materials, the noise level is further reduced, even at high speeds and with high belt tensions.

## Operational life

Belt designs with increased capacity can exceed the potential operational life of standard designs many times over, particularly for highly loaded or overloaded drives. Example: Dynamic tests with optibelt OMEGA HP show that the running times, compared to standard timing belts, are up to 18 times higher.

## Efficiency

The specially developed tooth fabric and the flexible belt design make possible a virtually frictionless drive with an efficiency of up to $98 \%$.



Application example: roller path

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## Fabric

The polyamide fabric protects the teeth from premature wear and tooth root cracking. At the same time, the low coefficient of friction lowers the operating temperature and helps to reduce the running noise.

High performance optibelt OMEGA timing belts are the result of a continuing development process. Operational experience with optibelt ZR and optibelt $\mathrm{HTD}^{\circledR}$ has been applied to this belt generation. Endless optibelt OMEGA timing belts set the standard for synchronous performance and for positioning drives.
The geometry of the optibelt OMEGA tooth profile has been developed to run in the established, curvilinear timing belt pulleys. optibelt OMEGA timing belts can be used in $3 M$, $5 \mathrm{M}, 8 \mathrm{M}$ and $14 \mathrm{M} \mathrm{HTD}{ }^{\circledR}$ pulley profiles. optibelt ZRS HTD ${ }^{\circledR}$ timing belt pulleys are standard items in our range with pilot bores or bored for optibelt TB taper bushes. In addition, all OMEGA timing belts can also be used in RPP® ${ }^{\circledR}$ timing belt pulleys. Special timing belt pulleys for optibelt OMEGA
timing belts are not required.

Application example: lawn mowers


Top layer
The belt top layer consists of a flexible polychloroprene compound which protects the tension cord from external influences. In addition, it offers limited resistance to mineral oils and humidity as well as protection from frictional wear and tear.

## Tension cord

The tension member is composed of a pair of counter twisted glass fibre cords. These tension cords have high tensile strength, very high flexibility and very low stretch.

## Teeth

Just like the belt top layer, the teeth consist of a polychloroprene compound guaranteeing high shear strength.
The dimples in the teeth promote quiet running.

## Structure



## Overview of the advantages and characteristics

- synchronous speed
- highest precision
- perceptibly lower noise level due to the OMEGA tooth profile
- use in standard HTD ${ }^{\circledR}$ and RPP ${ }^{\circledR}$ timing belt pulleys
- maintenance-free
- temperature resistant from $-30^{\circ} \mathrm{C}$ to $+100^{\circ} \mathrm{C}$
- efficiency of up to $98 \%$

PRODUCT DESCRIPTION
optibelt OMEGA TIMING BELTS STANDARD PRODUCT RANGE


| optibelt OMEGA 8M |  |  |  |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Belt designation | Pitch length [mm] | Number of teeth | Belr designation | Pitch length [mm] | Number of teeth | Belt designation | Pitch length [mm] | Number of teeth |
| 288 8M | 288.00 | 36 | 912 8M | 912.00 | 114 | 1432 8M (HTD) | 1432.00 | 179 |
| 320 8M (HTD) | 320.00 | 40 | 920 8M4 | 920.00 | 115 | 14408 M | 1440.00 | 180 |
| 352 8M | 352.00 | 44 | 936 8M | 936.00 | 117 | 1480 8M | 1480.00 | 185 |
| 376 8M | 376.00 | 47 | 960 8M4 | 960.00 | 120 | $15208 \mathrm{M} \cdot$ | 1520.00 | 190 |
| 416 8M | 416.00 | 52 | 968 8M | 968.00 | 121 | 1552 8M- | 1552.00 | 194 |
| 424 8M | 424.00 | 53 | 976 8M | 976.00 | 122 | 1584 8M- | 1584.00 | 198 |
| 4808 M | 480.00 | 60 | 1000 8M | 1000.00 | 125 | 1600 8M | 1600.00 | 200 |
| 5128 M | 512.00 | 64 | 1040 8M | 1040.00 | 130 | 1680 8M | 1680.00 | 210 |
| 5208 M | 520.00 | 65 | 1056 8M | 1056.00 | 132 | 1696 8M | 1696.00 | 212 |
| 536 8M | 536.00 | 67 | 1064 8M | 1064.00 | 133 | 1728 8M- | 1728.00 | 216 |
| 5608 M | 560.00 | 70 | 1080 8M | 1080.00 | 135 | 17608 M | 1760.00 | 220 |
| 576 8M | 576.00 | 72 | 1096 8M | 1096.00 | 137 | 18008 M | 1800.00 | 225 |
| 584 8M | 584.00 | 73 | $11208 \mathrm{M}=$ | 1120.00 | 140 | 1896 8M | 1896.00 | 237 |
| 6008 M - | 600.00 | 75 | $11288 \mathrm{M}=$ | 1128.00 | 141 | 1904 8M- | 1904.00 | 238 |
| 608 8M | 608.00 | 76 | 1152 8M• | 1152.00 | 144 | 1936 8M- | 1936.00 | 242 |
| 624 8M | 624.00 | 78 | $11608 \mathrm{M}=$ | 1160.00 | 145 | 2000 8M- | 2000.00 | 250 |
| 632 8M | 632.00 | 79 | 1168 8M | 1168.00 | 146 | 2080 8M- | 2080.00 | 260 |
| 640 8M | 640.00 | 80 | $11848 \mathrm{M}=$ | 1184.00 | 148 | 2104 8M- | 2104.00 | 263 |
| 656 8M | 656.00 | 82 | 1192 8M• | 1192.00 | 149 | $22408 \mathrm{M} \cdot$ | 2240.00 | 280 |
| 672 8M• | 672.00 | 84 | 12008 M | 1200.00 | 150 | 2248 8M | 2248.00 | 281 |
| 6808 M | 680.00 | 85 | 1216 8M | 1216.00 | 152 | 2272 8M | 2272.00 | 284 |
| 712 8M | 712.00 | 89 | $12248 \mathrm{M}=$ | 1224.00 | 153 | 2400 8M | 2400.00 | 300 |
| 720 8M4 | 720.00 | 90 | 1248 8M | 1248.00 | 156 | 2504 8M- | 2504.00 | 313 |
| 744 8M• | 744.00 | 93 | 1256 8M | 1256.00 | 157 | 2600 8M | 2600.00 | 325 |
| 7608 M | 760.00 | 95 | 1264 8M•• | 1264.00 | 158 | 2800 8M | 2800.00 | 350 |
| 776 8M4 | 776.00 | 97 | $12808 \mathrm{M}=$ | 1280.00 | 160 | 3048 8M | 3048.00 | 381 |
| 784 8M4 | 784.00 | 98 | 12968 M • | 1296.00 | 162 | $32808 \mathrm{M}=$ | 3280.00 | 410 |
| 792 8M• | 792.00 | 99 | 1304 8M | 1304.00 | 163 | $36008 \mathrm{M}=$ | 3600.00 | 450 |
| 8008 M 4 | 800.00 | 100 | 1320 8M | 1320.00 | 165 | 4400 8M** | 4400.00 | 550 |
| 824 8M | 824.00 | 103 | 1328 8M= | 1328.00 | 166 |  |  |  |
| 840 8M | 840.00 | 105 | 1344 8M | 1344.00 | 168 |  |  |  |
| 848 8M | 848.00 | 106 | 1360 8M | 1360.00 | 170 |  |  |  |
| 856 8M | 856.00 | 107 | 1392 8M | 1392.00 | 174 |  |  |  |
| 880 8M4 | 880.00 | 110 | 1400 8M | 1400.00 | 175 |  |  |  |
| 896 8M | 896.00 | 112 | 1424 8M= | 1424.00 | 178 |  |  |  |

Standard width: $20 \mathrm{~mm}, 30 \mathrm{~mm}, 50 \mathrm{~mm}, 85 \mathrm{~mm}$

- Not available ex stock
- Double-sided available in HTD ${ }^{\circledR}$ • Double-sided available in OMEGA on request * Profile on request


## Order example:

TIMING BELTS: optibelt OMEGA 1200 8M 50
$1200=1200 \mathrm{~mm}$ pitch length
$8 \mathrm{M}=$ profile
$50=50 \mathrm{~mm}$ belt width

